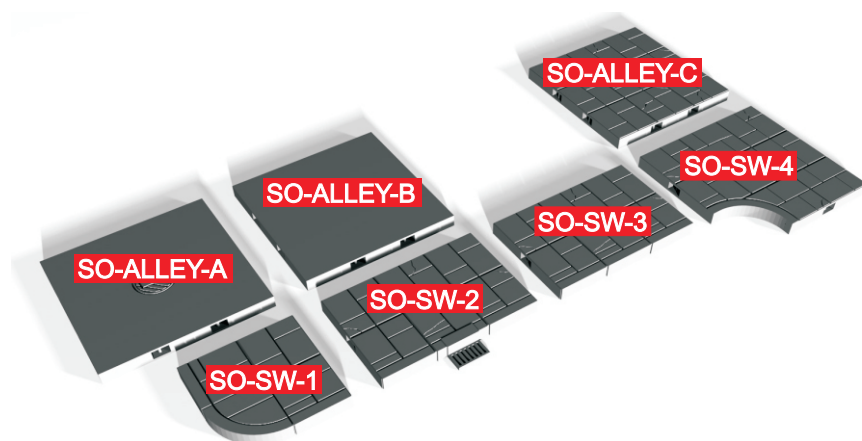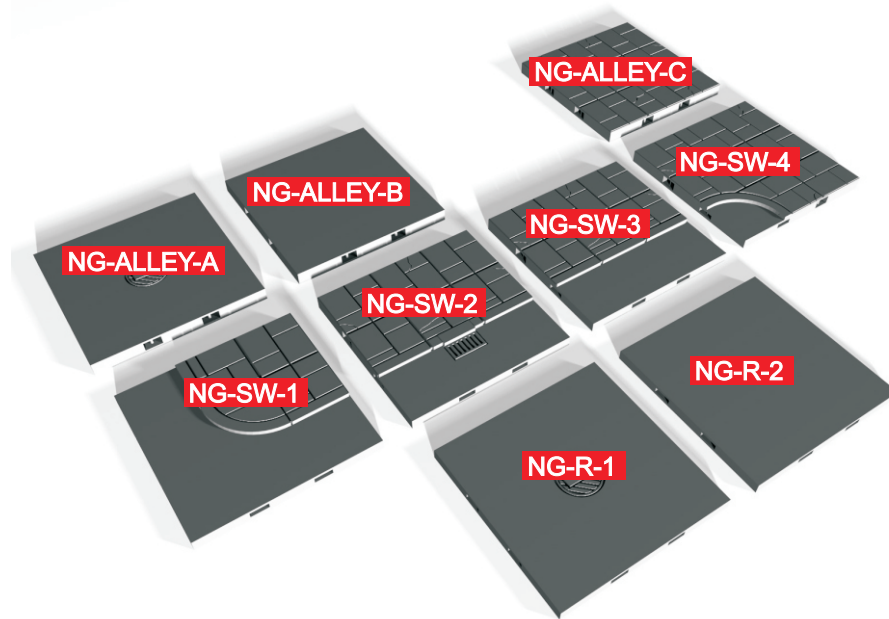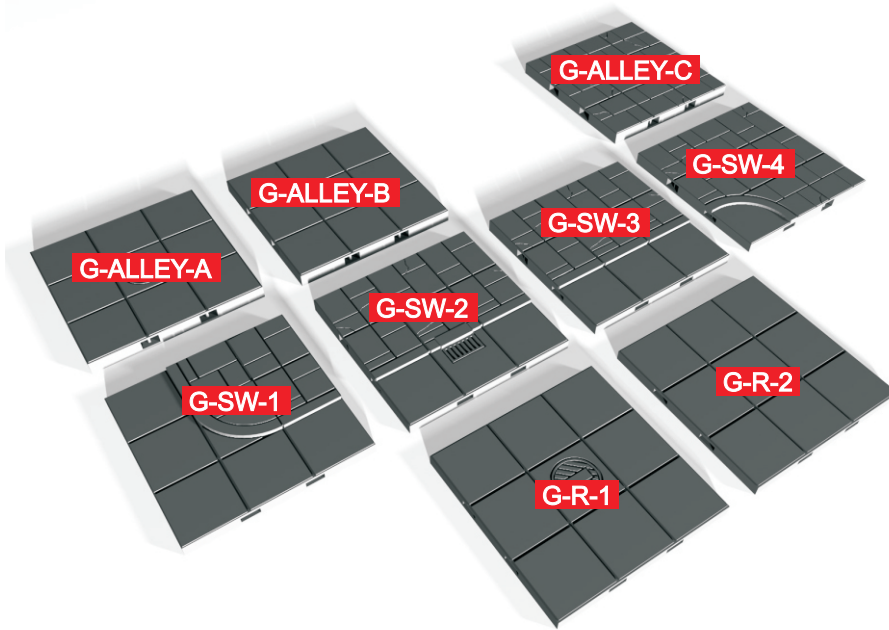# Z1 DESIGN

ROAD TILES
PRINT INSTRUCTIONS

Floor tiles are joined together with thick & thin clips.
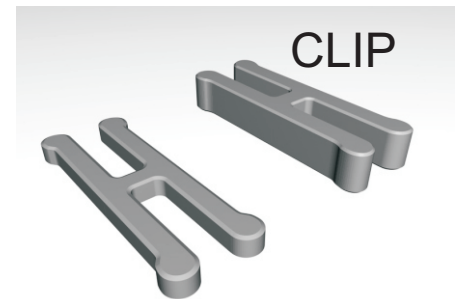We have supplied 3 different options, tiles with a grid, tiles without a grid & just sidewalk tiles.

Recommended print settings-

0.1 - 0.15mm Layer
20% infill
1.2mm walls/top/bottom layer

G-ALLEY-C
G-ALLEY-B
G-ALLEY-A
G-SW-4
G-SW-3
G-SW-2
G-SW-1
G-R-2
G-R-1

NG-ALLEY-C
NG-ALLEY-B
NG-ALLEY-A
NG-SW-4
NG-SW-3
NG-SW-2
NG-SW-1
NG-R-2
NG-R-1

CLIP

CLIP-THIN

Recommended print settings for clips-

0.1 - 0.12mm Layer
100% infill

SO-ALLEY-C
SO-ALLEY-B
SO-ALLEY-A
SO-SW-4
SO-SW-3
SO-SW-2
SO-SW-1